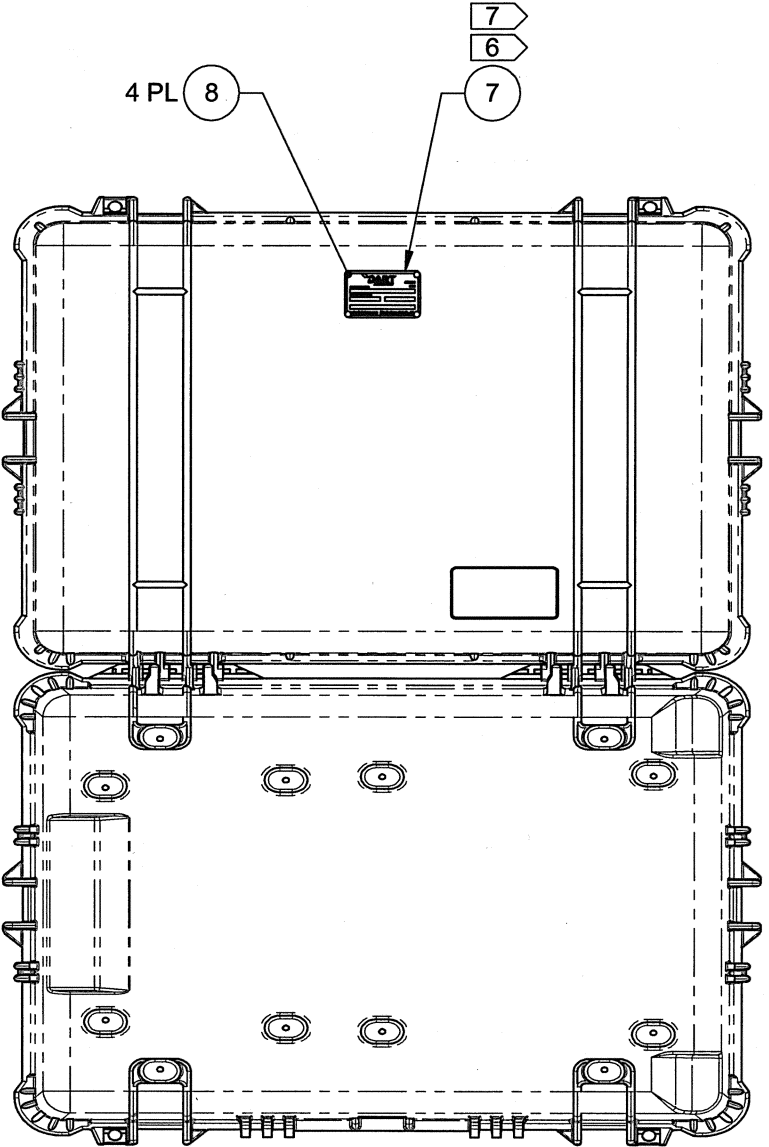
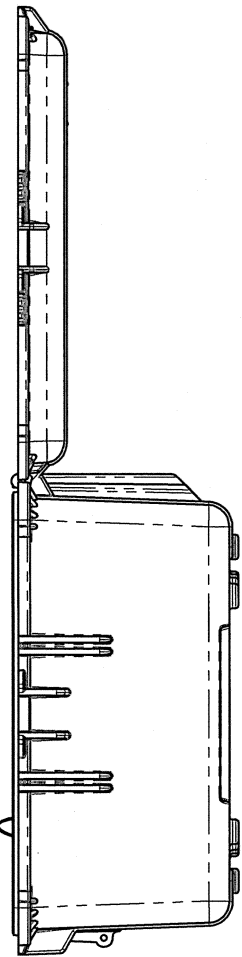
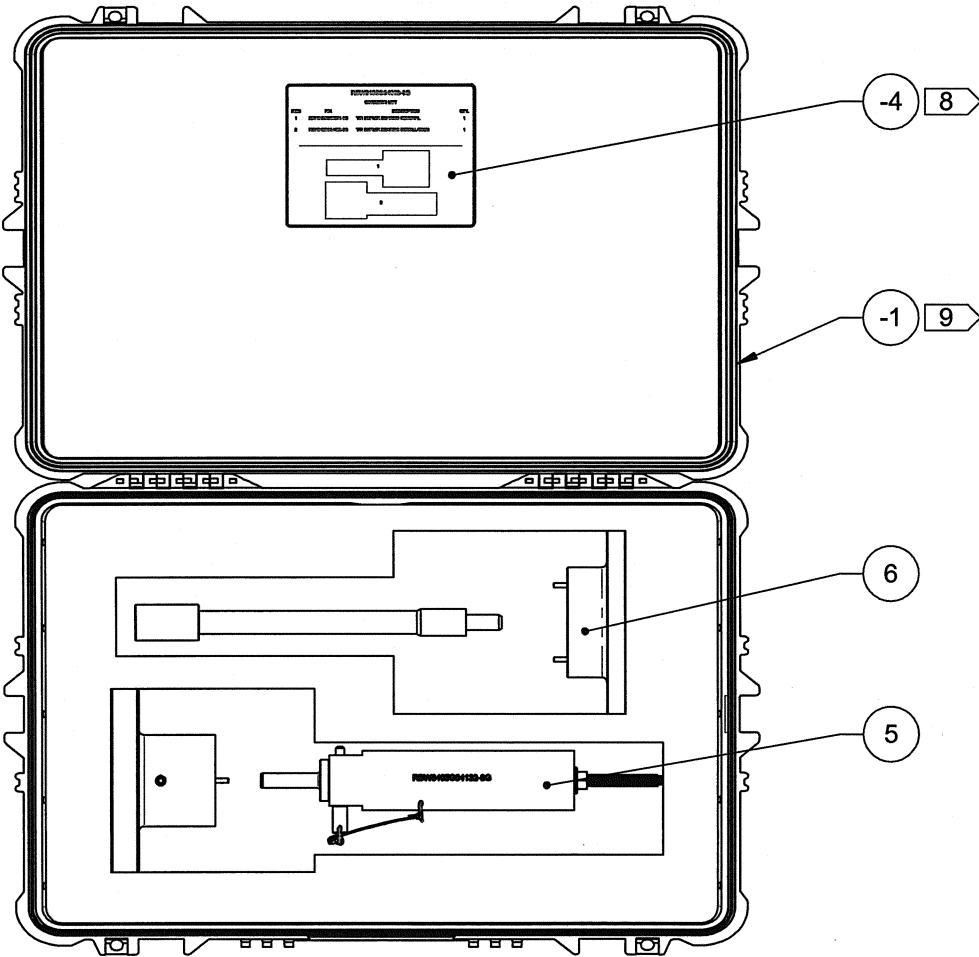


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6405G04032-3G-1	PACKAGING ASSY
-4	1	RBW6405G04032-3G-4	CONTENT PLACARD
5	1	RBW6405G04132-3G	T/R DUPLEX BEARING INSTALLATION
6	1	RBW6405G00631-3G	T/R DUPLEX BEARING REMOVAL
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

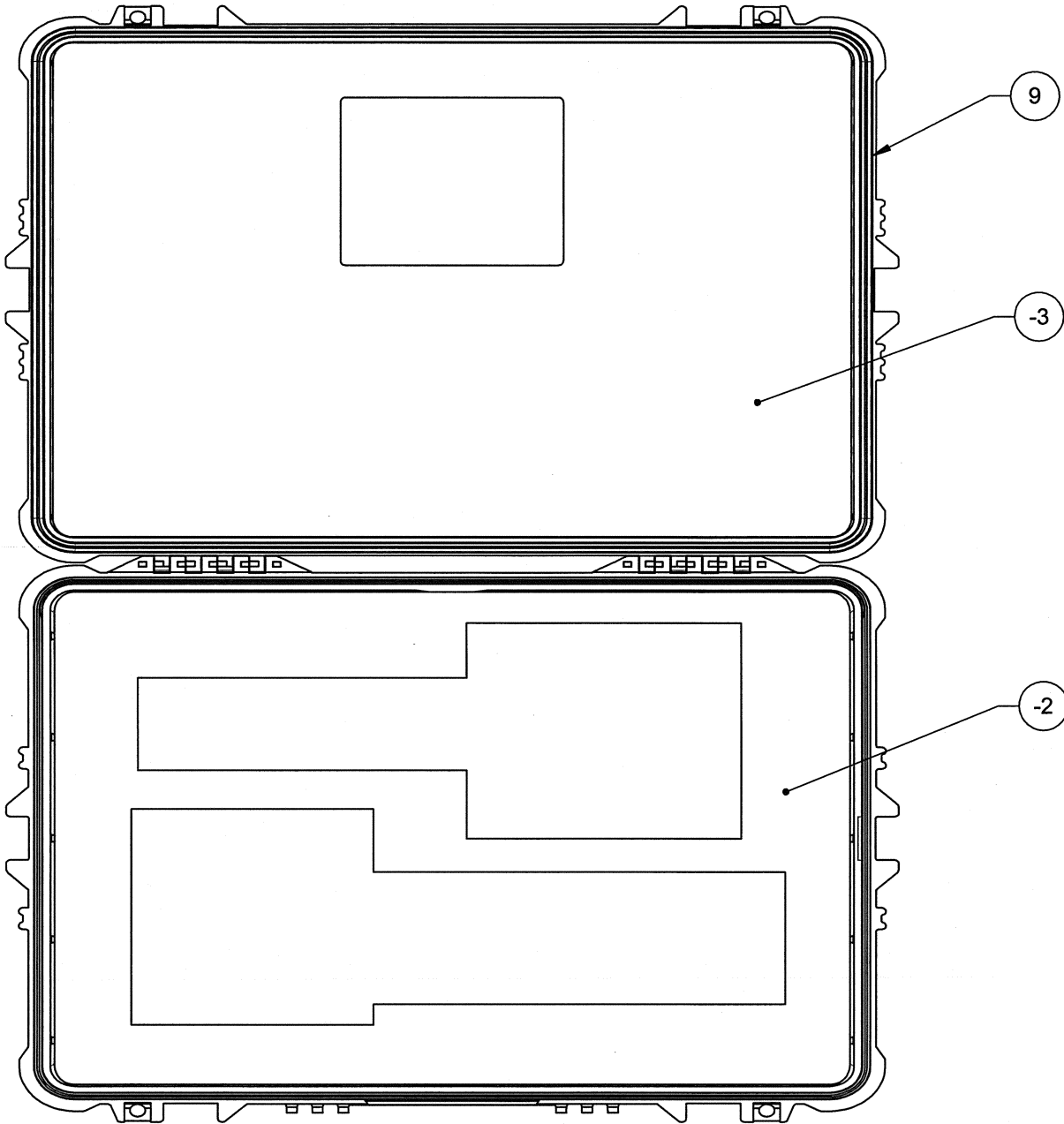


RBW6405G04032-3G AW139 T/R DUPLEX BEARING TOOL KIT

- NOTES:
- 1) MATERIAL: N/A
  - 2) HEAT TREAT: N/A
  - 3) FINISH: N/A
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
  - 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
  - 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
  - 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

F	SEE OLD PDFs FOR OLDER REVs TEMPLATE UPDATE PER DART HBY STANDARDS ITEM -1 PACKAGING ASSY ADDED ITEM -7 CHANGED FOR ITEM -2 ITEM -9 CHANGED FOR ITEM -3 ITEM -11 CHANGED FOR ITEM -4 RIVETS FOR DART PLACARD ADDED ITEM -4 DIMENSION 6.00 CHANGED FOR 8.00 ITEMS -2 AND -3 CUTOOUT CHANGED	19-617	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. F
MFG. APPR.	DP	RBW6405G04032-3G	SHEET 1 OF 5
APPROVED	VP	TITLE	SCALE
DATE 3/1/2019		AW139 T/R DUPLEX BEARING TOOL KIT	NTS
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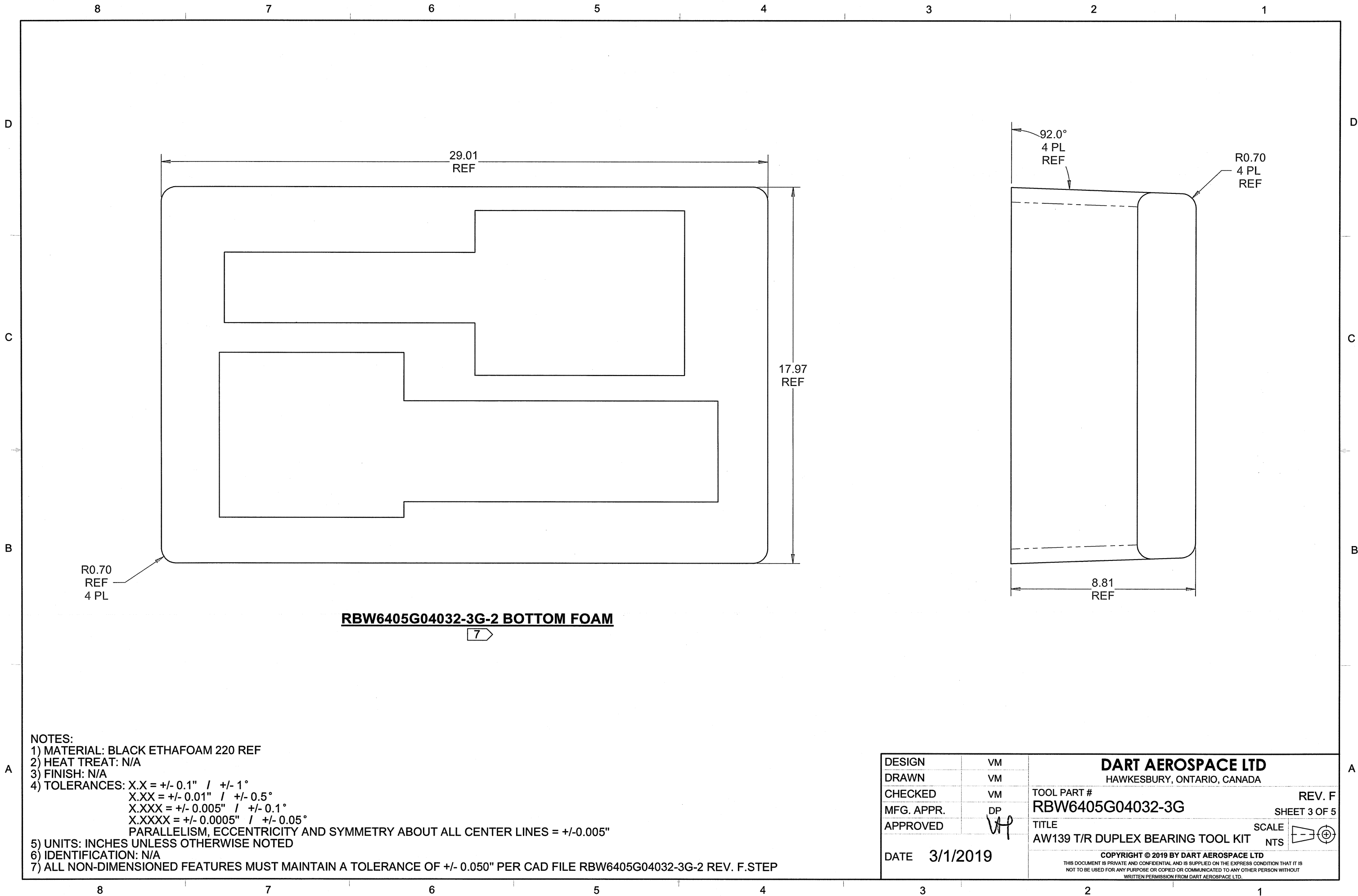
ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6405G04032-3G-2	BOTTOM FOAM
-3	1	RBW6405G04032-3G-3	TOP FOAM
9	1	PELICAN #APP-1650-E	PELICAN CASE 1650

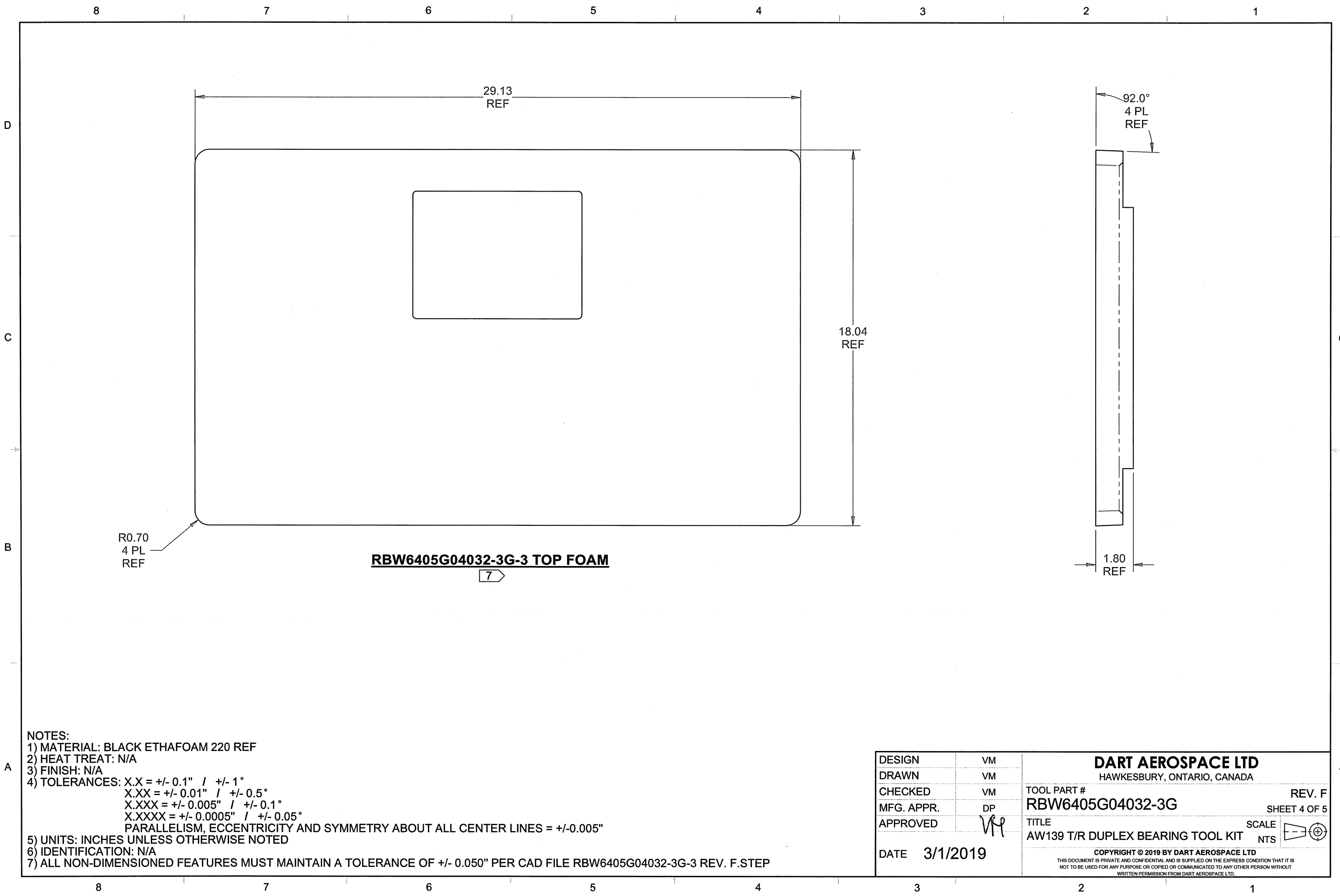


**RBW6405G04032-3G-1 PACKAGING ASSY**

NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) IDENTIFICATION: N/A

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. F
MFG. APPR.	DP	<b>RBW6405G04032-3G</b>	SHEET 2 OF 5
APPROVED	VP	TITLE	SCALE
DATE <b>3/1/2019</b>		<b>AW139 T/R DUPLEX BEARING TOOL KIT</b>	NTS
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NOTES:  
1) MATERIAL: BLACK ETHAFOAM 220 REF  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
                  X.XX = +/- 0.01" / +/- 0.5°  
                  X.XXX = +/- 0.005" / +/- 0.1°  
                  X.XXXX = +/- 0.0005" / +/- 0.05°  
                  PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) IDENTIFICATION: N/A  
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6405G04032-3G-3 REV. F.STEP

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	VM	TOOL PART #	REV. F
MFG. APPR.	DP	RBW6405G04032-3G	SHEET 4 OF 5
APPROVED	VP	TITLE	SCALE
DATE 3/1/2019		AW139 T/R DUPLEX BEARING TOOL KIT	NTS
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